

Material Safety Data Sheet : Rosin-Core Solder 60/40 Series

RadioShack Cat. No. 64-009 [E]

1. Manufacturer Information

Manufacturer Address/Telephone/Fax : Ku Ping Enterprise Co., Ltd.
TEL : 8862-8201-3987/88/89 No. 5, Lane 302, Hsin-shuh Road,
FAX : 8862-8201-2368-(2388) Hsin-Chuang City, Taipei Hsien, Taiwan

2. Product Ingredients

Chemical Characteristi:s: Sn60/Pb40 wire, with flux core, no odor				
Hazardous Material Classification and Figure : CONTAINS LEAD - HARMFUL CONTAINS ROSIN - IRRITANT			G	
Hazardous Ingredients Name	WT%	C.A.S. Number		
Tin / SN	60-64(see product marking)	7440-31-5	Not Applicable	
Lead / PB	36-40(see product marking)	7439-92-1	Not Applicable	

3. Health Hazard Information

The most hazardous condition: Exposure to flux fumes during use of the product, ingestion of lead metal
Symptoms and effects: Eye irritation, headache, and irritation of the respiratory system

4. Emergency First Aid

Different routes of entry : Eyes, Inhalation, Ingestion
Inhalation : Remove person from exposure to fumes and restore breathing if necessary
Skin contact : Wash thoroughly with soap and water
Eye contact : Flush eyes with plenty of water and get medical attention
Ingestion : Induce vomiting and get prompt medical attention
The most serious symptom : Dizziness, nausea from flux fumes
Protective measurements : Flux concentration in air, Measurement of blood lead content.
Medical Conditions : Chemical hypersensitivity, pre-existing conditions of the lungs

5. Fire and Explosion Hazard Data

Extinguishing Media : CO₂ Chemical powder, Bubble type Extinguisher, Water
The hazard when extinguishing : Flux in cored wire solder may ignite when the solder melts in a fire.
Special firefighting procedures : Wear self-contained breathing apparatus if this material is in the vicinity of a fire.
Protective measures for firefighting man : None recommended
Hazard rating : Health: 1 Flammability: 2 Reactivity: 0

6. Procedures if material is spilled or released

Precautions for person : Wash hands with soap and water after handling solder wire. Do not breathe the fumes during sol

Precautions for environment : Solder can be reclaimed
Steps to be taken if material is spilled or released : Not applicable, material is metal wire.

7. Precautions to be taken in handling and storage

Handling : Avoid breathing smoke/fumes generated during soldering. Wash hands after handling solder metal.
Storage : Store in low humidity area to minimize tarnishing.

8. Protective measures against exposure

Material engineering control : Provide adequate exhaust ventilation (general and/or local) if necessary to meet exposure requirements. Local ventilation is preferred to minimize dispersion of smoke/fumes into the work area.		
Control parameters		
Average allowable concentration when 8 hours running TWA	Average allowable concentration when Short-time running STEL	The highest concentration allowed CEILING
Sn : 2.0mg/m ³ ; Pb : 0.05mg/m ³	Sn : 2mg/m ³ ; Pb : 0.15mg/m ³	Sn : 58.2mg/m ³ ; Pb : 38.8mg/m ³
Protective Measures		
Respiratory Protection : When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator should be worn.		
Protective gloves : Usually not required		
Eye protection : When soldering, use goggles or face shield		
Other protective clothing and equipment : None recommended		
Hygienic work practices : Wash hands thoroughly after handling chemicals or solder.		

9. Physical and Chemical Data

Material state : Solid	Appearance : Silver-gray metal wire
Color : Silver-gray metal wire	Odor : None
pH : Not applicable	Melting point : 183°C (361°F)
Decomposition temperature : None	Flash Point : Not applicable
Auto-ignition temperature : Not applicable	Exposure limit : Not determined
Vapor pressure : Not applicable	Vapor density : Not applicable
Specific gravity water : 1	Solubility : None in water

10. Stability and Reactivity

Stability : Stable under all conditions
Probably hazard effect under special condition : None known
Condition to avoid : Heat, Flame, Wet and soaking
Materials to avoid : Strong acids, strong oxidizing materials
Hazardous decomposition products : When heated to soldering temperatures, the fumes may contain rosin and thermal degradation products such as aliphatic aldehydes and acids.

11. Ecological Data

Probable effect to environment :
Long term degradation products are possible.

12. Waste Disposal

Waste disposal method : Solder metal can be recycled by reclamation.

13. Delivery Information

International delivery regulation : LATA-Dangerous Goods Regulation, Not restricted

UN code : Not regulated

Domestic delivery regulation : None known

Special delivery method and precaution : None known

14. Law and Regulation

Conform to regulation : 1. Labor Safety & Sanitary Device Regulation

2. Standards for the density of hazardous materials in labor working environment

3. Identification rules for hazardous and harmful materials

4. Standards for waste disposal treatment and facility requirement

5. Road traffic safety rules

15. Additional Information

Reference : MSDS database, CCINFO CD 98-2, NIOSH/OSHA, Occupational Health

Guidelines for Chemical Hazards, 1981

Prepared by : Tony Yang

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Remark : These data are based on our present knowledge. However, they shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.